



la marque  
du bâtiment

# ACCRO MAXI

PRIMER FOR ADHESION ON ANY SUBSTRATE

## 1. PRESENTATION

**ACCRO MAXI** is a thick liquid made from a synthetic resin (orange), an adhesion promoter and specific charges (granular) that allows bonding for all hydraulic mortars.

**ACCRO MAXI** helps regulate the porosity of substrates and enhances the adhesion to common building materials such as concrete, tiling, stone, wood, etc.

## 2. ADVANTAGES

- Coloured ORANGE for better visual control.
- Regulates the substrates.
- Good bonding on mineral substrates.
- Good adhesion of related products (coatings, surfacing compounds, adhesive mortars, adhesives).
- Can be coated over after 2 hours.
- Easy to use.
- Very economical.
- Non-toxic and non-flammable.
- Reduces shrinkage and crazing.
- Allows surfacing in very thin coats.

## 3. AREAS OF APPLICATION

- Bonding primer for coating.
- Treatment of plaster-based substrates.
- Bonding primer before surfacing on cement substrates, anhydrite screed, plaster, tiling and wood.
- Primer before applying waxed concrete.
- Application on coating before surfacing.
- Application of coating before fixing tiles using adhesive mortars.
- Application on tiling or faience tiles before fixing the tiles using adhesive mortars.

## 4. INSTRUCTIONS

### Substrate preparation:

Concrete and cement coating, cement roughcast must be sound, dry and clean.

- Remove Laitances using **DECAP CIM SF** or **DECAP BIO**.  
Traces of oil and grease using **NETT EURO KLINE**.  
Old coats of loose paint using **DECAP ALL**.  
Loose particles (scraping), dust (brushing).  
Metal parts will be isolated using an anti-rust primer **PAINT M ROUILLE** or **PAINT M COVER**.  
Traces of saltpetre using **DECAP CIM SF** or by brushing using a wire brush.
- On very fat concrete floors, use **NETT PROCLEAN** (degreaser made from emulsifiable solvents).
- Rinse with water using a pressure washer.
- Treat stabilised cracks using our sealant **JOKER** or **DORTHZ JOINT SOUPLE**.
- Fill holes or surface imperfections using **MAXI ROC**.
- In case of permanent water ingress, use **ETANCH FLASH**.
- In case of negative pressure, use **ETANCH EAU**.

EURO DORTHZ PRODUCTION

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### Precautions:

*These recommendations cannot replace the appropriate determination of the nature and condition of the substrates to be painted.*

- Do not apply before 28 days on new concrete and mortar.
- Do not apply on frozen or thawing substrates or those likely to freeze.
- Do not apply on hot substrates and in threatening weather.
- Do not apply on old epoxy paints.
- Beware of the dew point.
- Concrete or cement coating substrates:
  - Must be free of cement laitance and have a smooth form or smooth rubbed surface finish [See NF P 18 and NF P 15-201-1].
  - Must have a superficial cohesion of at least 1 MPa on concrete and 0.5 MPa on mortar (measured using direct tensile testing).

### Implementation:

Shake before use with a mixer.

**ACCRO MAXI** is ready to use.

Apply in a single pass using a brush or roller, as a regular cross-lapped coat.

At high temperatures, moisten the substrate slightly.

In hot weather, **ACCRO MAXI** can be used as a mixing compound in addition to the primer, at a proportion of 1L for 35 kg of binder.

### Application:

<b>Application temperature</b>	: Between +5°C and +30°C
<b>Application equipment</b>	: Brush, roller
<b>Waiting time before applying coating agents</b>	: <b>Minimum</b> 1 to 2 hours (depending on the weather) : <b>Maximum</b> 15 days (protect the surface from dust and bad weather)
<b>Cleaning of the equipment</b>	: Water (do not allow to dry) : <b>DECAP ALL</b> after drying

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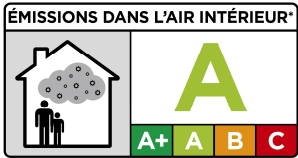


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## 5. CHARACTERISTICS

Appearance in container	: Thick orange liquid
Film appearance	: Orange granular
Density	: $1.10 \pm 0.05 \text{ g.cm}^{-3}$
Yield	: 150 to 300 $\text{g/m}^2$ (varies depending on the porosity and roughness of the substrate)
Drying time	: 2 hours.
VOC (Directive 2004/42/EC)	: EU limits value for this product (cat. A/h)*: 30 g/L (2010). : This product contains 5 g/L maximum.
VOC (French decree no. 2011-321 of 23/03/2011)	:  *Information on the emission level of volatile substances in indoor air that present a risk of toxicity through inhalation, on a scale ranging from A+ (very low emissions) to C (high emissions)
Shelf life	: 1 year in its unopened original packaging

**Caution: Cannot be considered as a waterproofing primer**

## 6. SAFETY OF USE

- See the product's Safety Data Sheet at [www.quickfds.fr](http://www.quickfds.fr).
- Store away from frost.
- Cannot serve as a primer for paints.
- Do not apply on an acidic substrate or a flexible paint.

*The details provided in this Data Sheet are given in good faith, for information purposes only. They shall not in any case constitute a guarantee on our part, or engage our responsibility when using our products. This Data Sheet supersedes all previous versions. Compagnie France Chimie reserves the right to make changes to its products and to this data sheet without prior notice. Our clients shall ensure, before any implementation, that these instructions have not been replaced by a more recent version that takes into account new technical data.*

**Product solely intended for professional use.**

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